

Date: Tuesday, 25/09/2007 10:08:55 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-698-012
Job Number	: 34866		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D412698012
This Issue	: 25/09/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: RTN TO STK
First Issue	: N/A	Project Number	: N/A
Previous Run	: 34865	Drawing Revision	: N/A
Written By	:	Material	: N/A
Checked & Approved By	: <i>[Signature]</i>	Due Date	: 02/10/2007
Comment	:	Qty:	1
Um:	Each		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP <i>10/09/25 ①</i>
2.0	D412698012	Cabin Door Roller Kit RH <i>10/09/25 ①</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Heli-Access Handle RH B/N 32417 C46 003
3.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>10/09/25 ①</i>
		Comment: PACKAGING RESOURCE #1 RE-PACKAGE PER PPP USING NEW B/N NEW LABELS & PAPERWORK REQ'D <i>10/09/25 ①</i>
4.0	QC21	RE-IDENTIFY PAPERWORK WITH NEW B/N FINAL INSPECTION/W/O RELEASE <i>10/09/25 ①</i>
		Comment: FINAL INSPECTION/W/O RELEASE <i>10/09/25 ①</i>

Job Completion



U 09/09/26

Date:
User:Wednesday, 5/16/2007 1:43:08 PM
Kim Johnston

Process Sheet

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Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABIN DOOR ROLLER KIT, RH	
Job Number	: 32417	REFERENCE UNIT		
Estimate Number	: 10289			
P.O. Number	: N/A	Part Number	: D412698012	
This Issue	: 5/16/2007	S.O. No.	: N/A	
Prsht Rev.	: NC	Drawing Number	: N/A	
First Issue	: N/A	Project Number	: N/A	
Previous Run	: 31637	Drawing Revision	: N/A	
Written By	:	Material	: N/A	
Checked & Approved By	: <u>KJ/DS</u>	Due Date	: 5/25/2007	
Comment	: Est Rev.C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS			
Qty: 2 Um: Each				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-012 CHG003 <i>SPCL</i> <i>KJ 07.05.18</i>			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
3.0	D3121141	Bracket Assembly	
Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch <i>D31727</i> <i>B31654</i> <i>bx</i> <i>LX</i>			
4.0	D3121144	Bracket Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch <i>D29818</i> <i>1X</i> <i>LX</i> <i>D31729</i> <i>10</i> <i>LX</i>			
5.0	D3137043	Bracket Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch <i>D29819</i> <i>6</i> <i>LX</i>			

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT, RH

Job Number: 32417

Part Number: D412698012

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 D3183044

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D3183-044 Bracket Assembly

Batch

D29821L X

7.0 D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

9 D3199-1 Bracket

Batch

D32838(8X)P32471(104)X

8.0 D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D3202-1 Cover

Batch

B31658 X

5/16/07/06/18@

9.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-012

Location: *REV.B*

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07/06/03